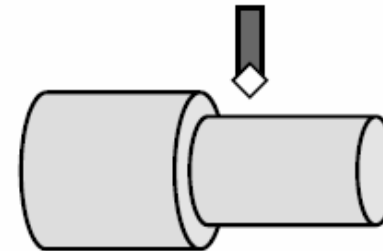# Other AP238 Operations: griding (DiskCutting). IS0 14649:xx ????

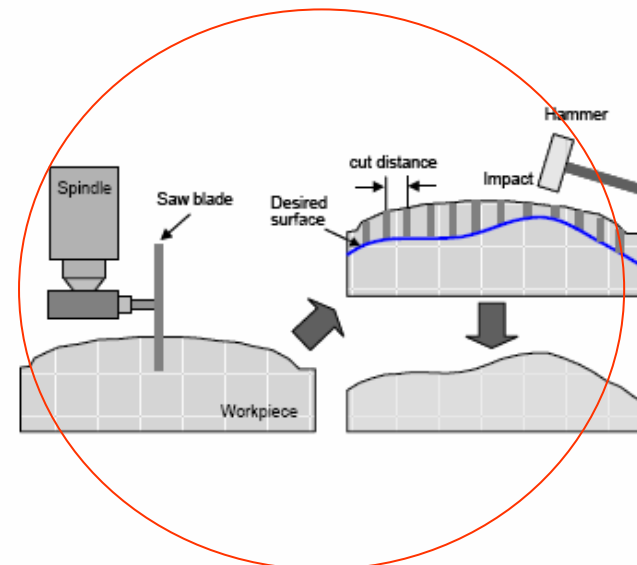Turning Process Operations — STEP Tools, Inc.

- **Turning Operations**
  - Contouring, facing, grooving, threading and knurling.
  - Roughing and finishing for each
  - Set of strategies

- **Possible Future Operations**
  - Work underway to describe operations for wire and sink EDM, contour cutting of wood and glass, grinding.
  - Efforts in various stages of maturity.
  - Will be added to AP-238 once the information requirements are mature.
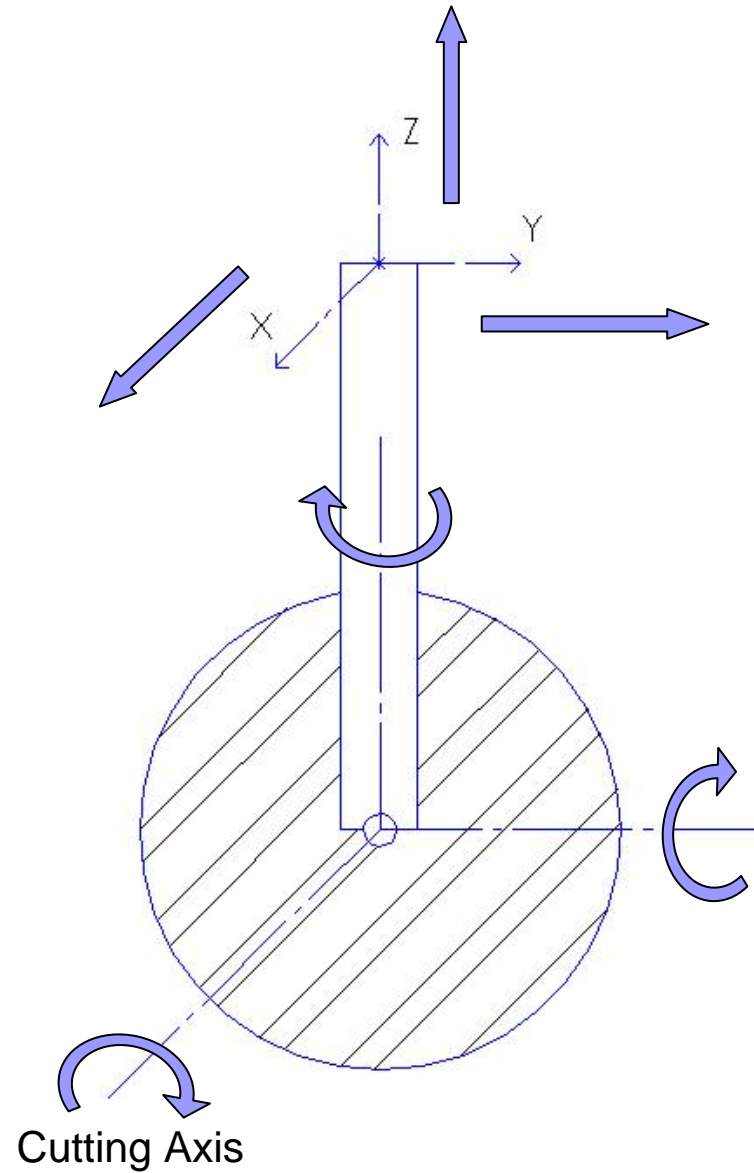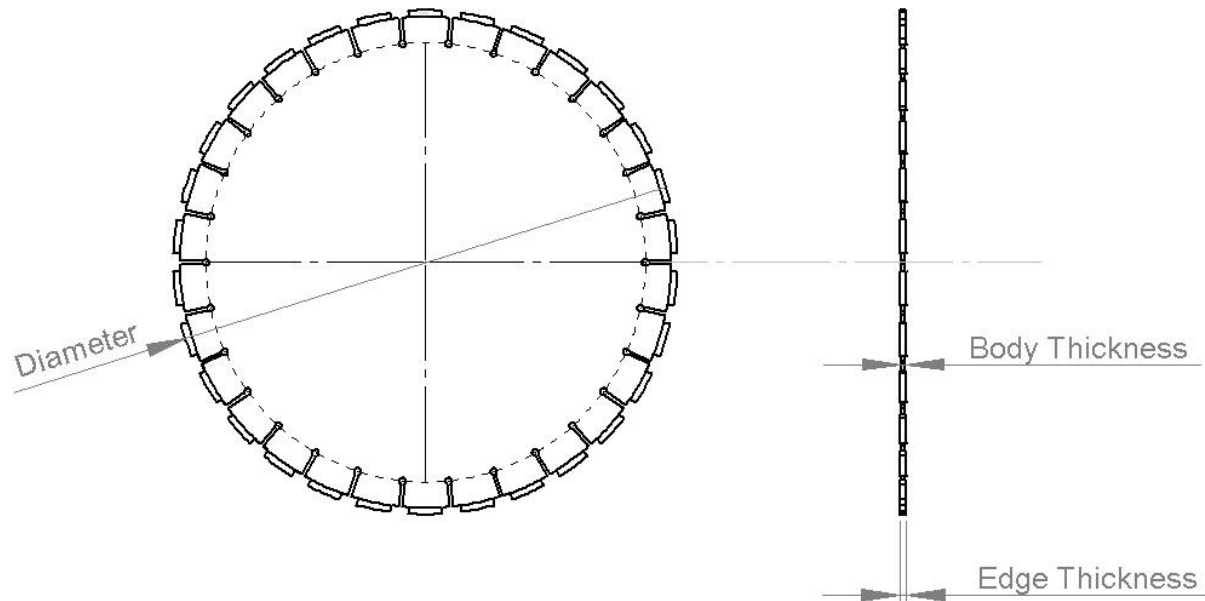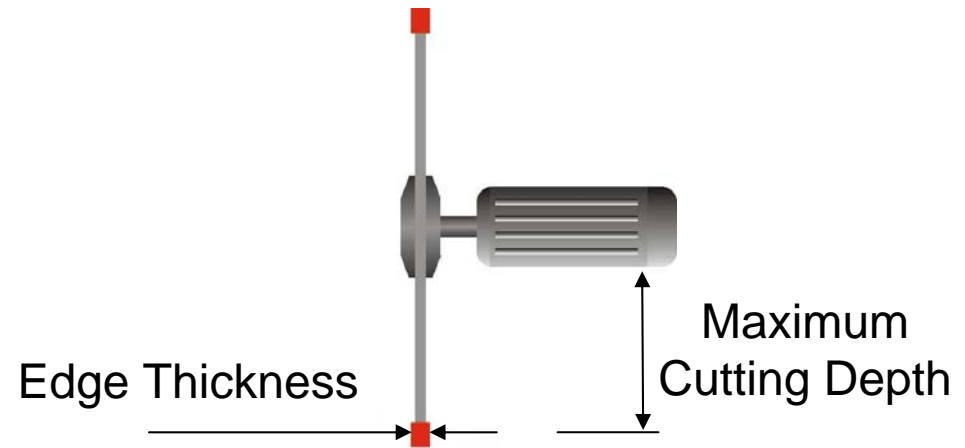
Hammer

cut distance Impact

Spindle Saw blade Desired surface

Workpiece

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Machines

- 5 Degrees:

Machine

- 5 Degrees:

Z

Y

X

Cutting Axis

Disc

Edge Thickness

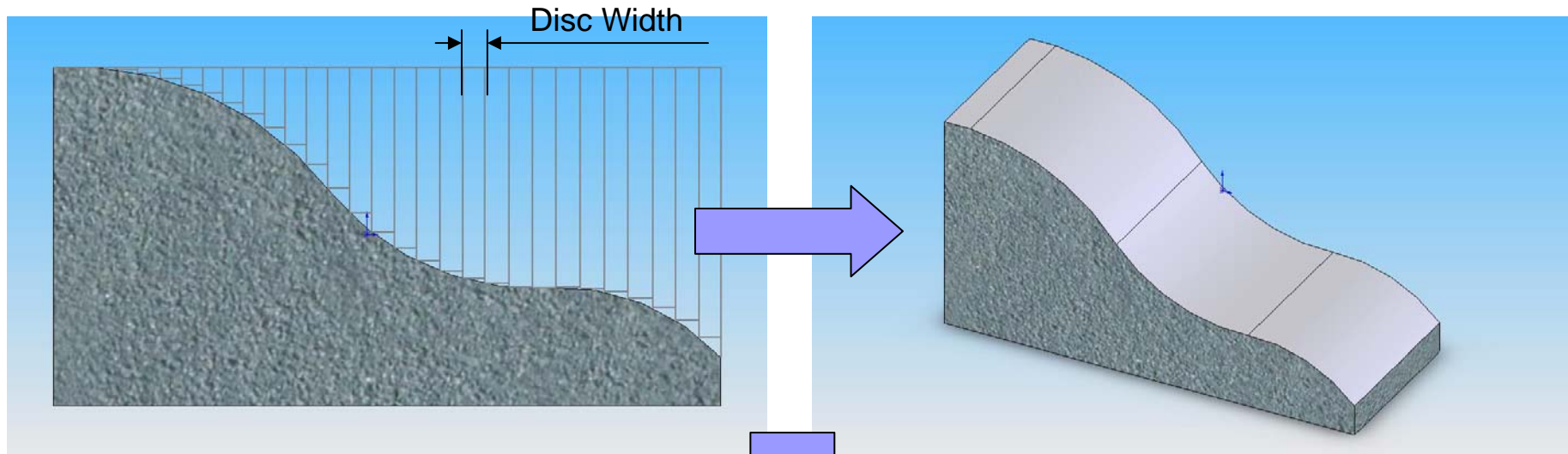Maximum Cutting Depth

Diameter

Body Thickness

Edge Thickness

Cutting Operations

Disc Width
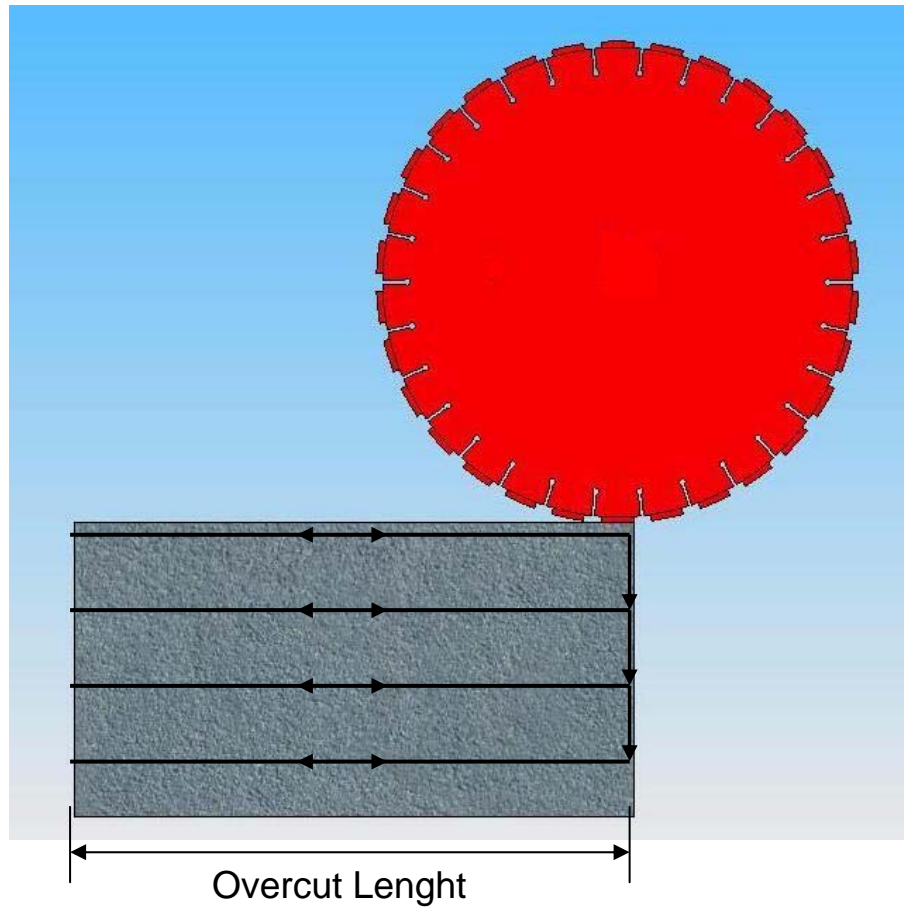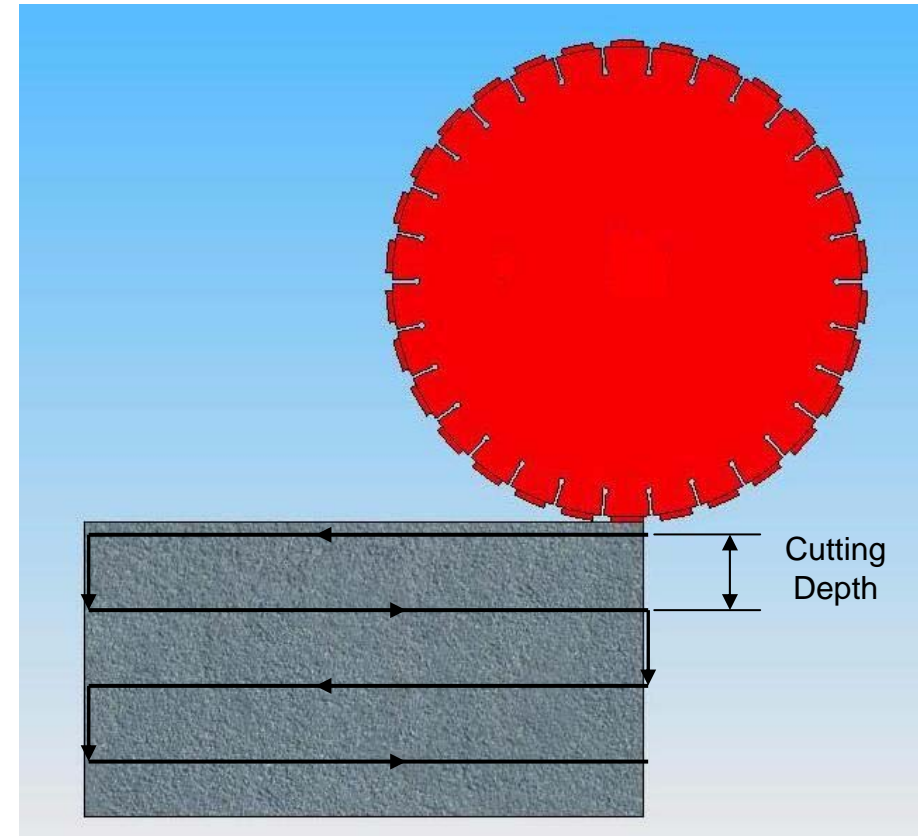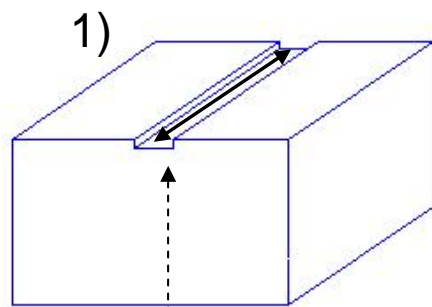
Cutting Operations

Unidireccional Cut
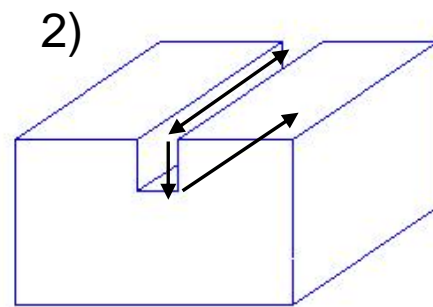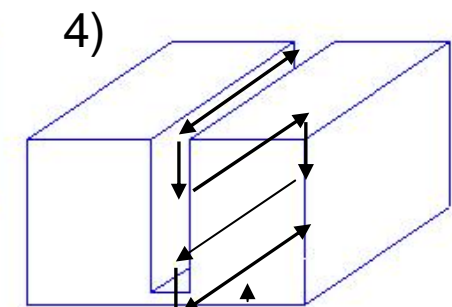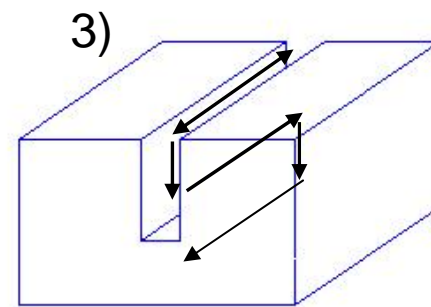(It cuts through the way specified only)

Bidireccional Cut
(It cuts through both ways)

Overcut Lenght

Cutting Depth

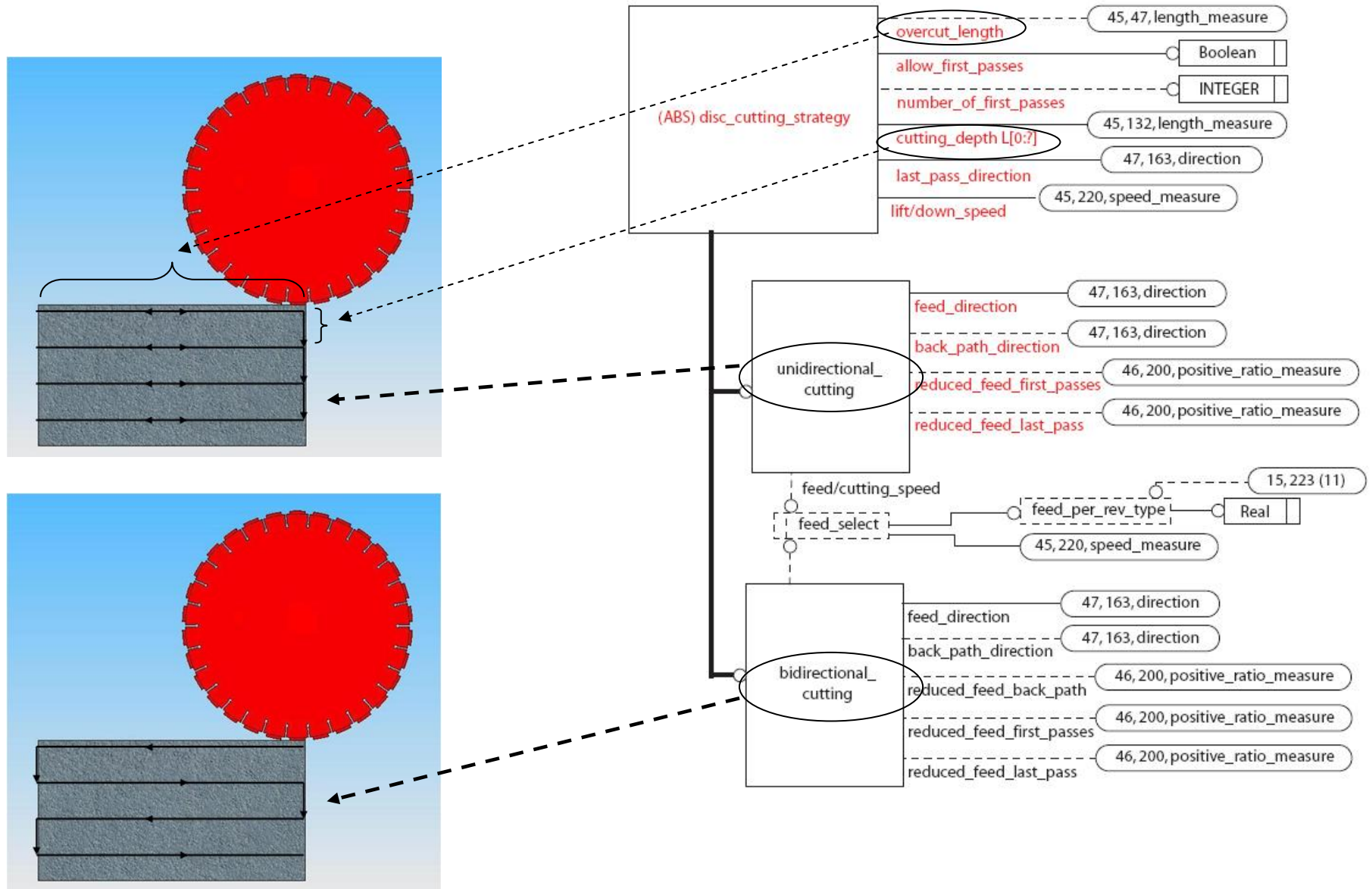# Cutting Operations: strategies
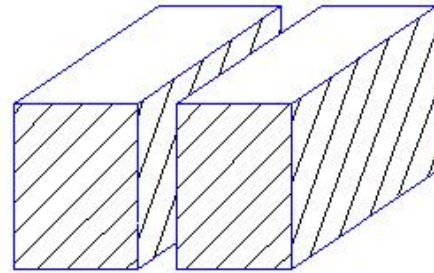
First Passes   Middle Passes   Last Passes
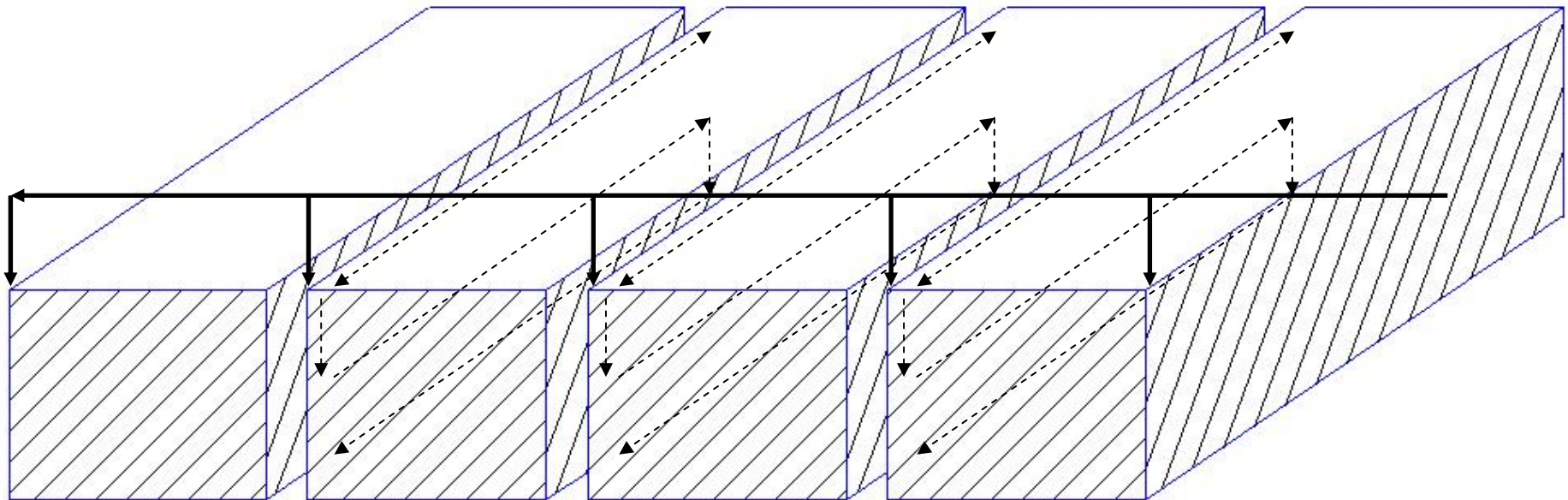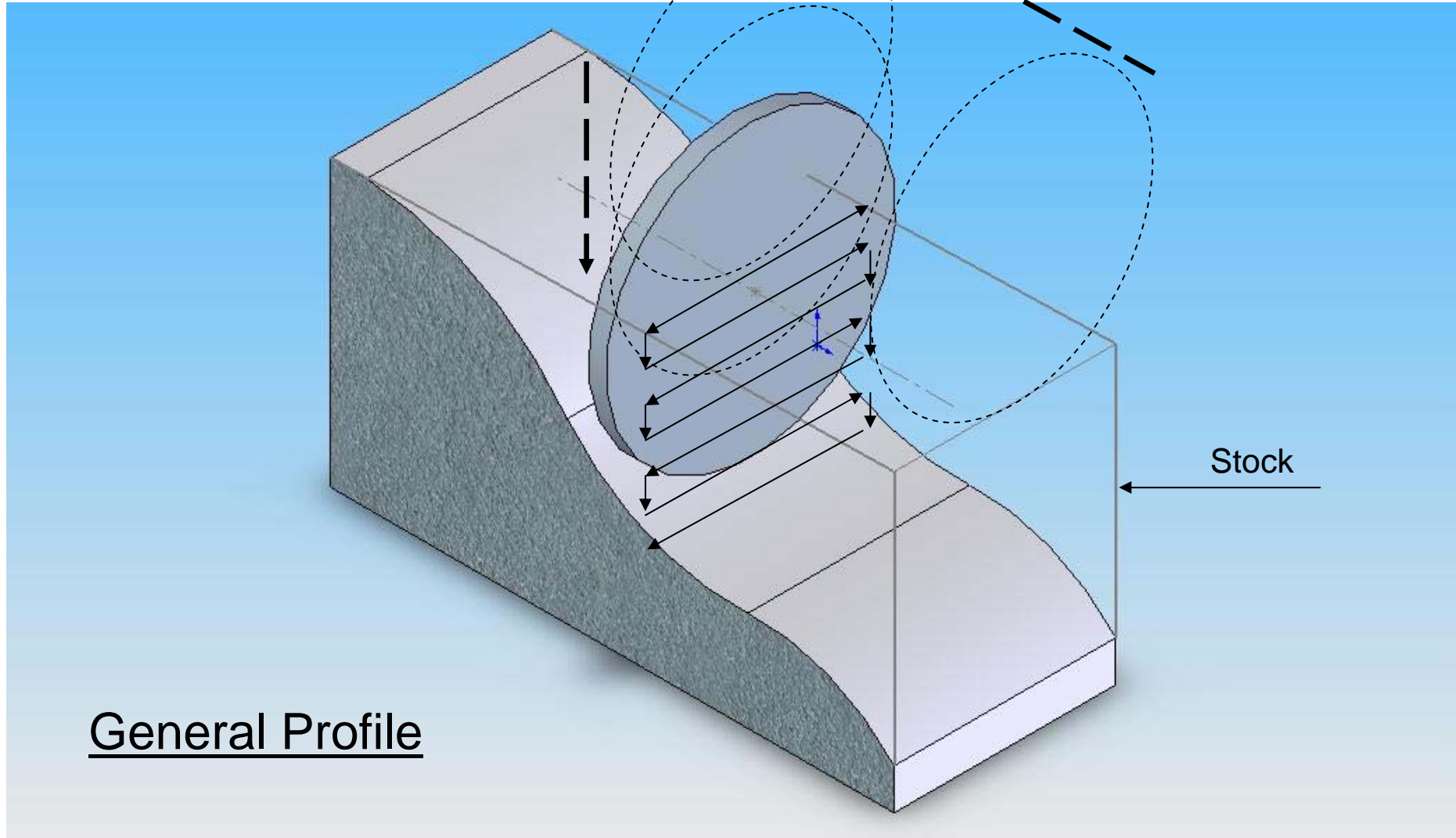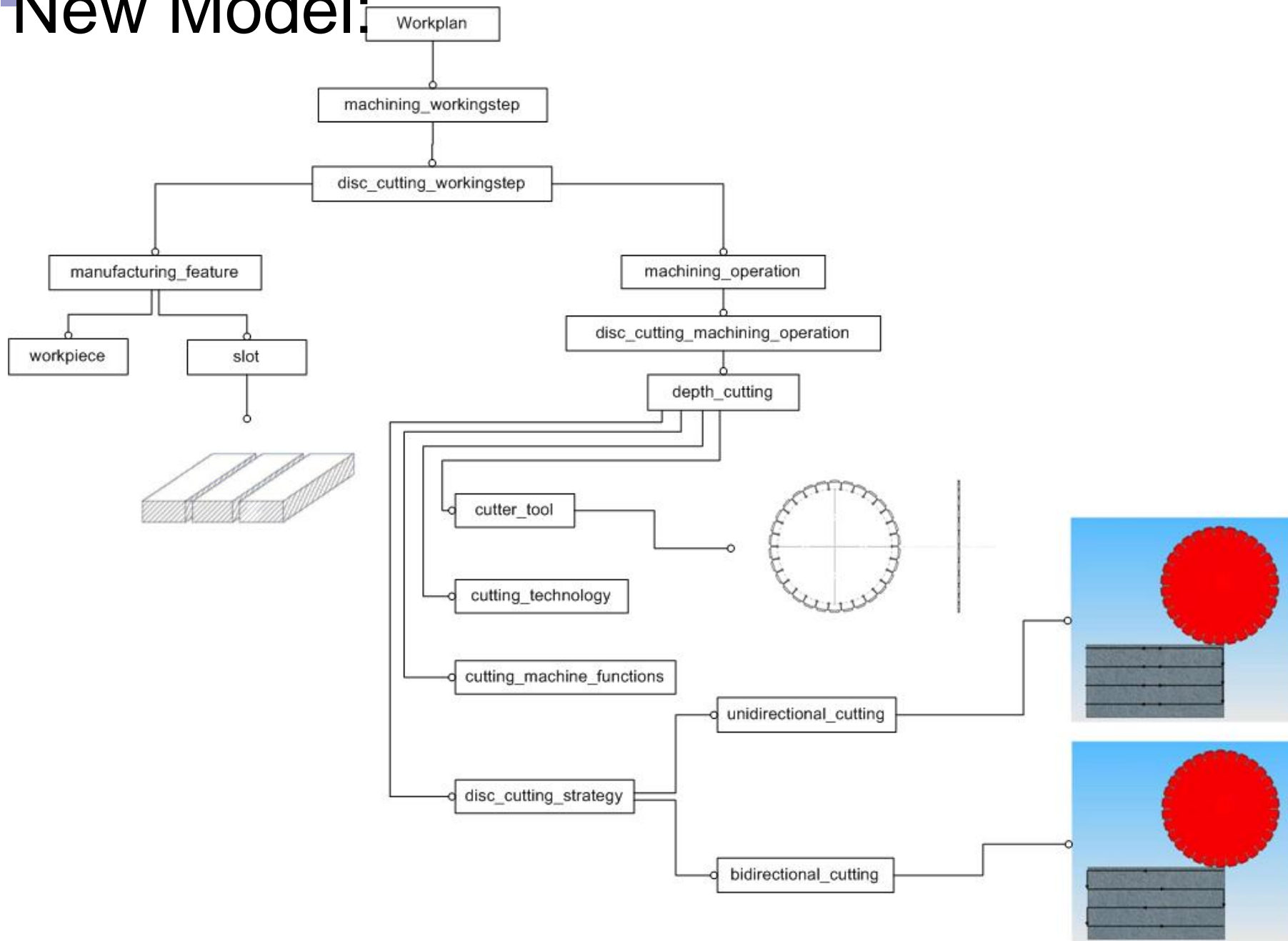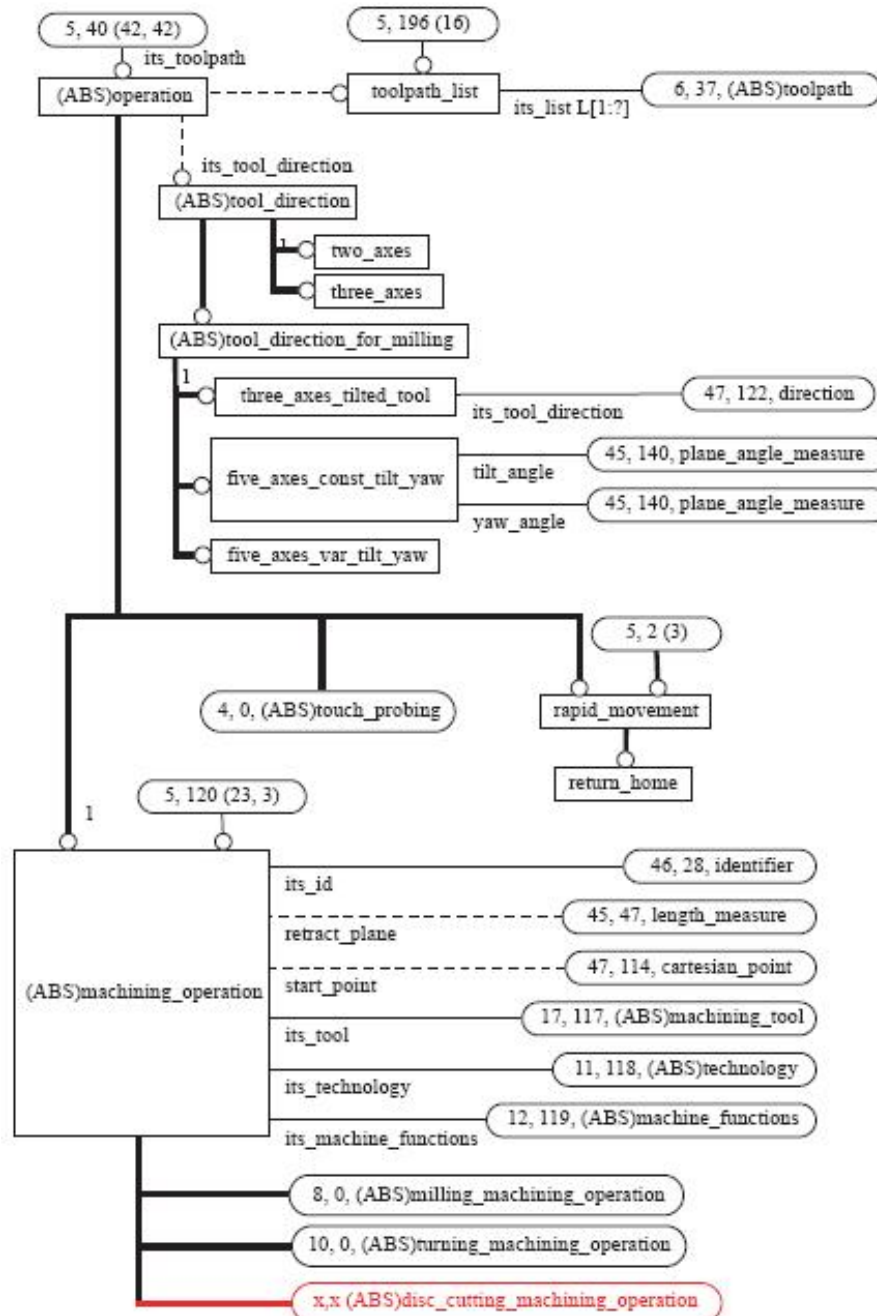
(Bidirectional case)

Cut

Cut

Replicate Feature

Cutting

Stock
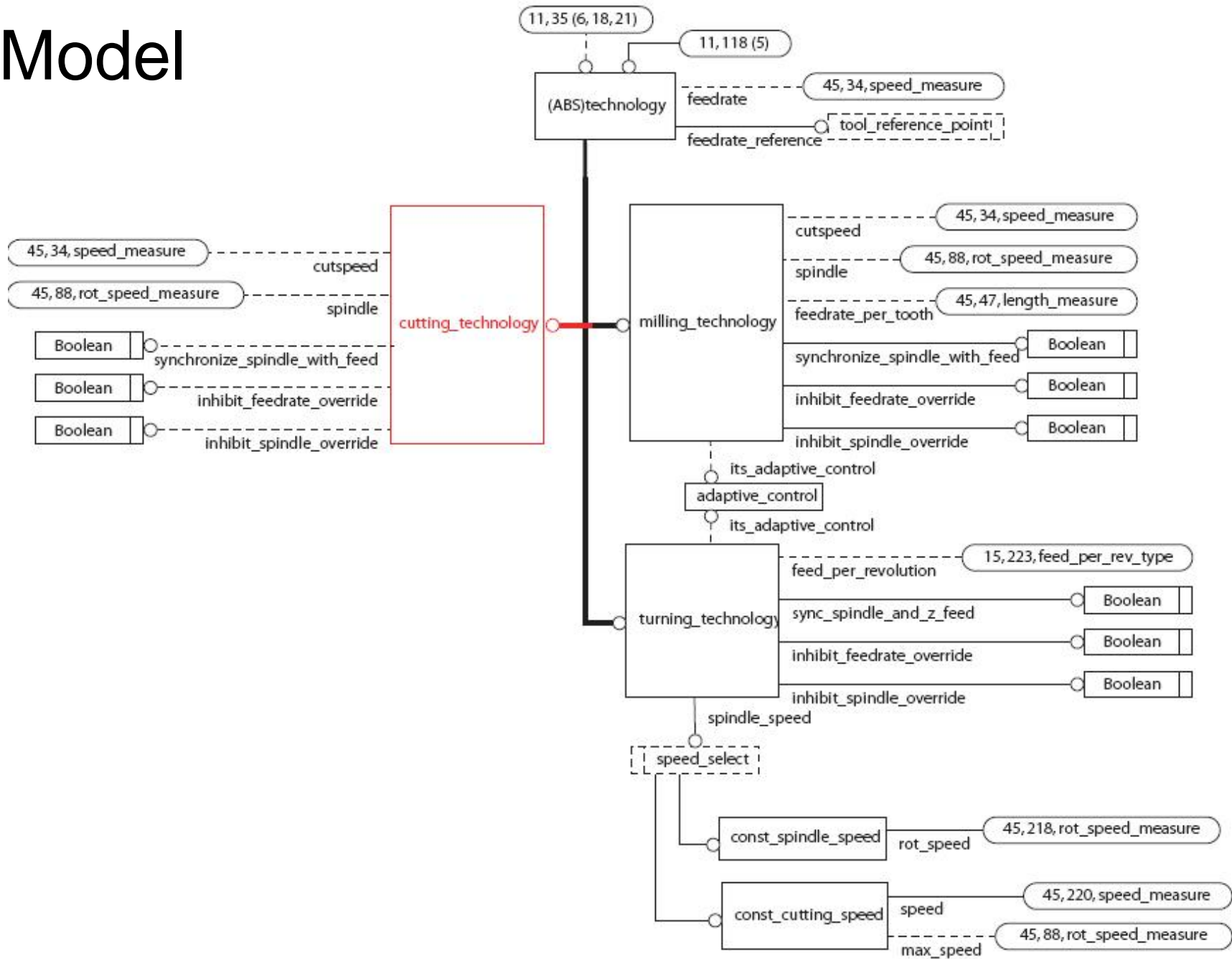
General Profile

New Model:
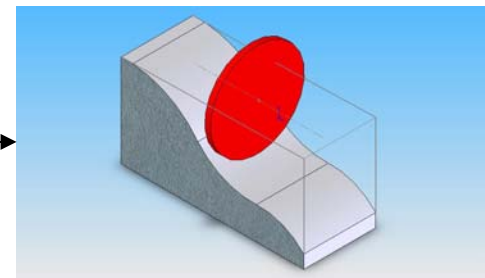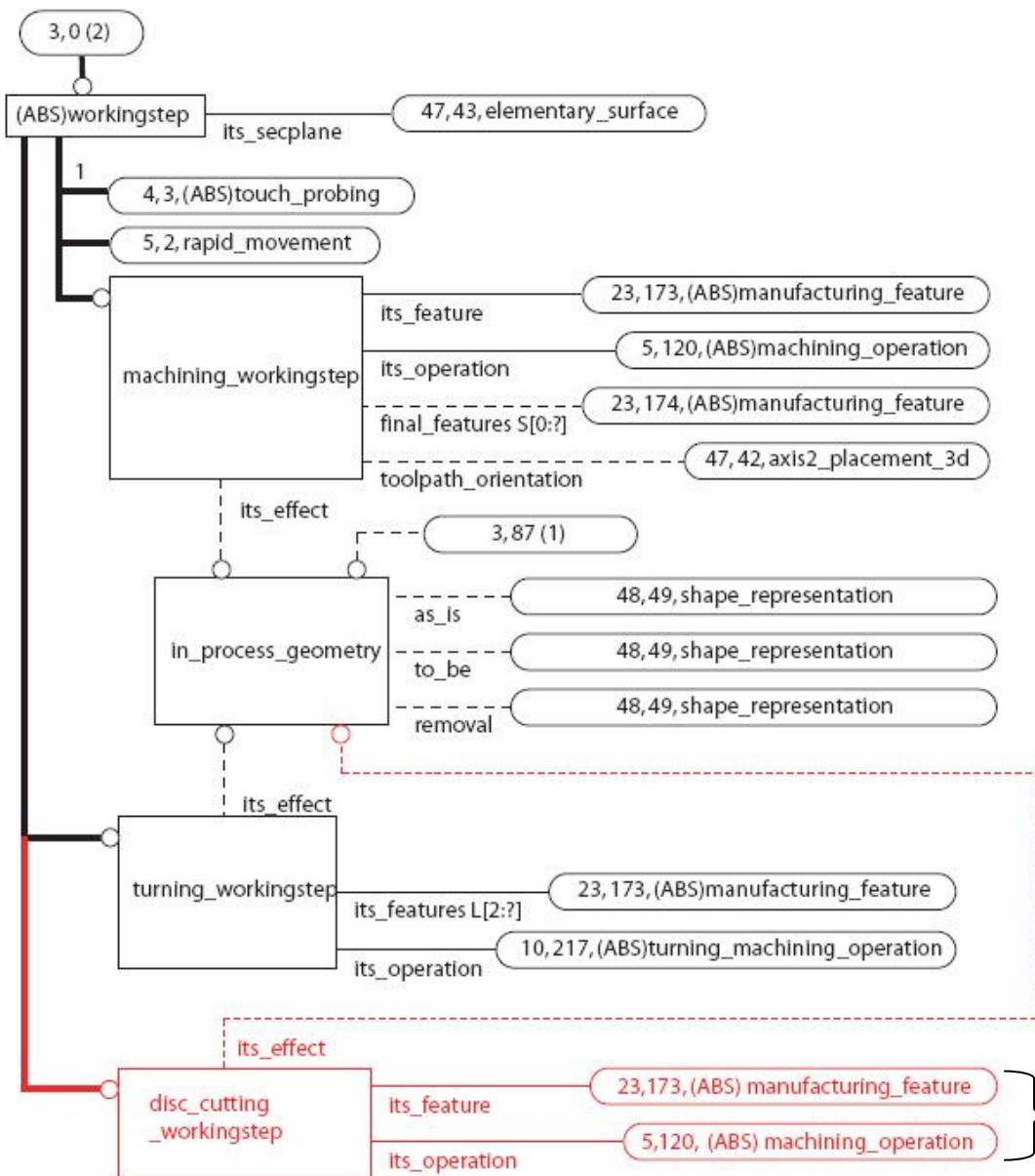
Model

Model
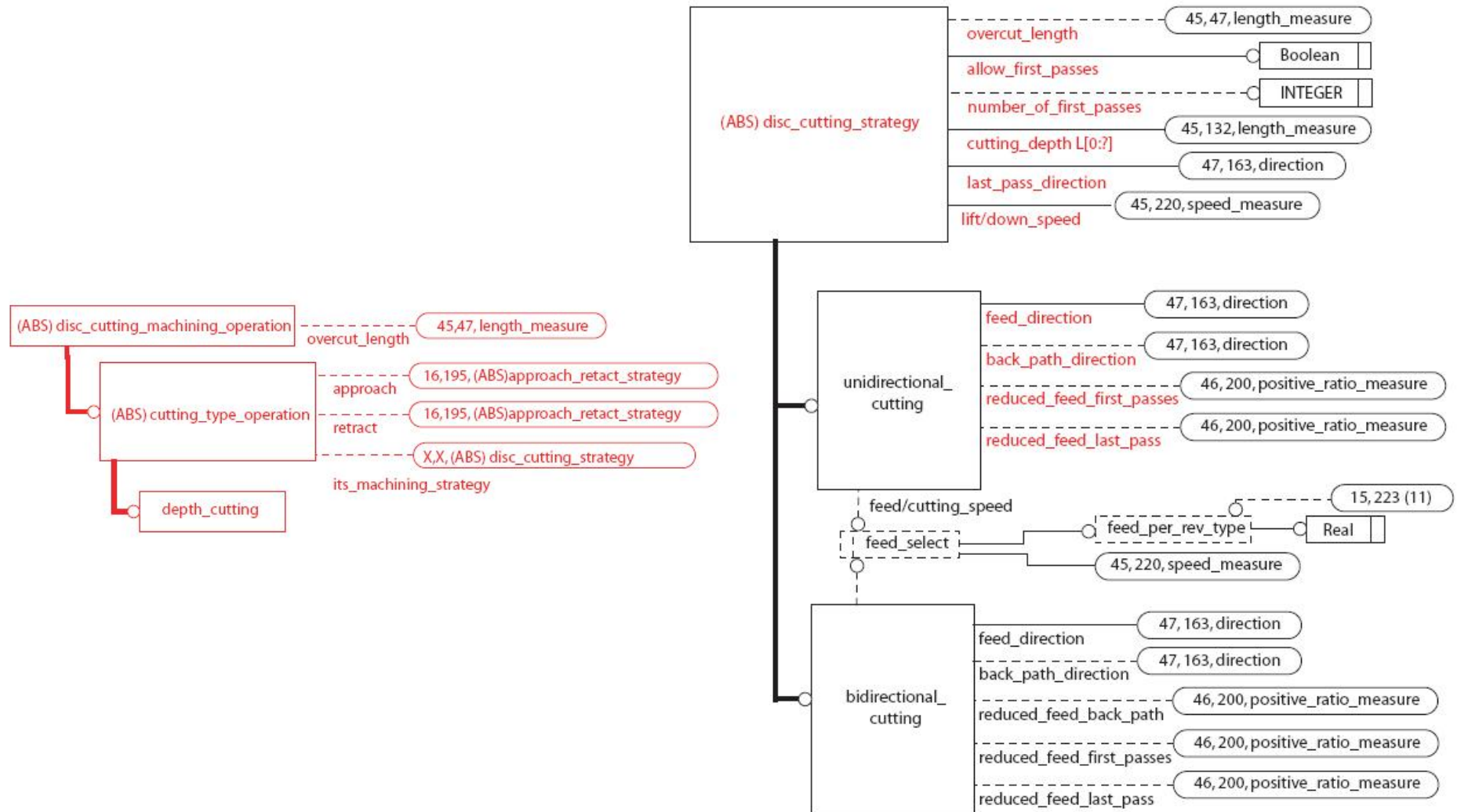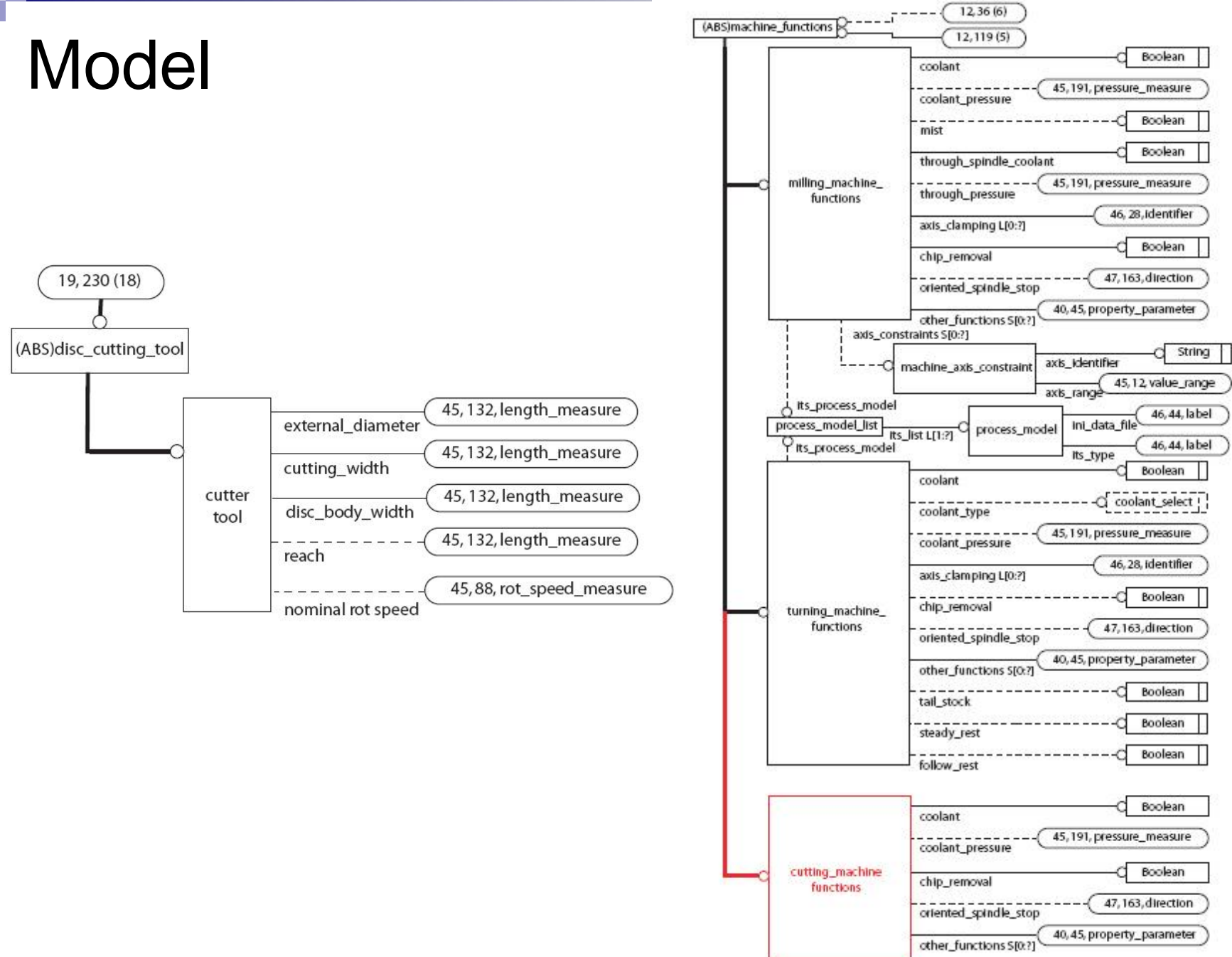
Model

Model

Model

Comercial CNC stone disc cutting machine
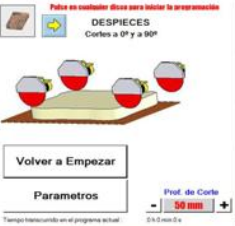
AP238 Prototype implementation on a comercial CNC stone disc cutting machine
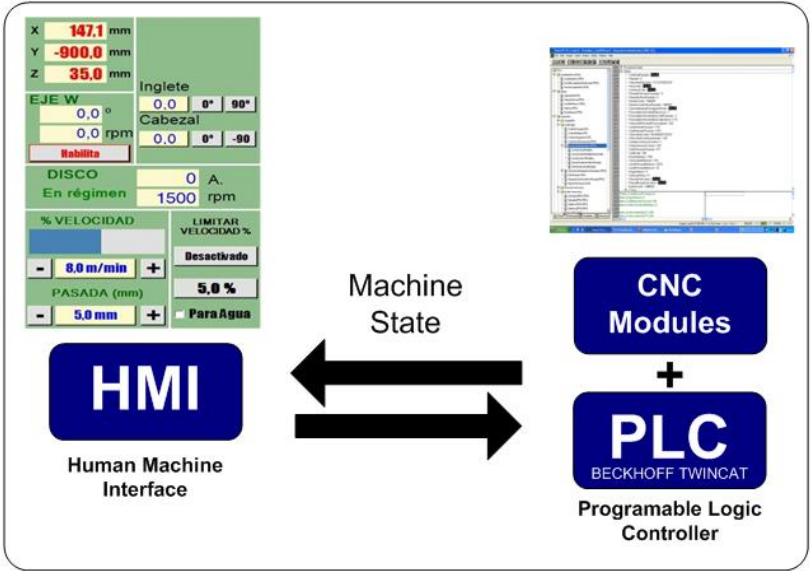
Stone Cutting Machine System Control working with Extended AP238
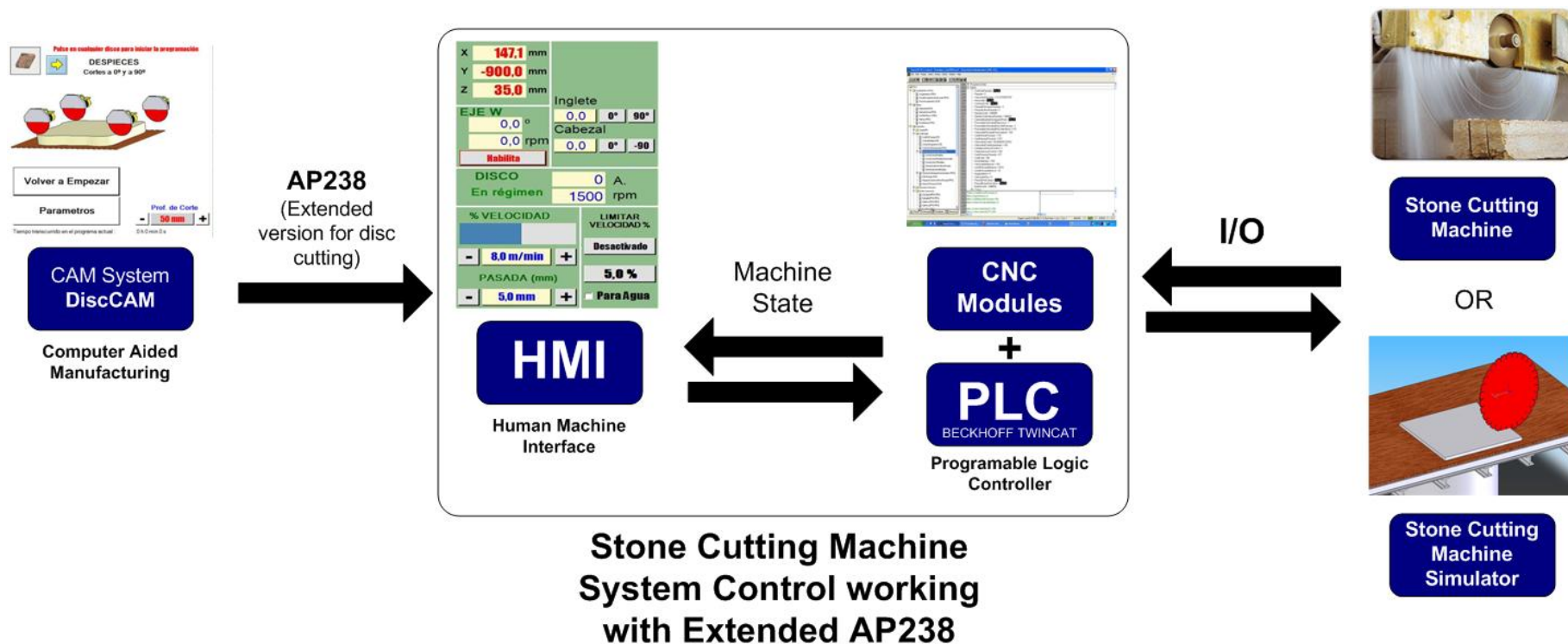
Simulation: The Controler and the control software is the same in the simulation and in a real machine.
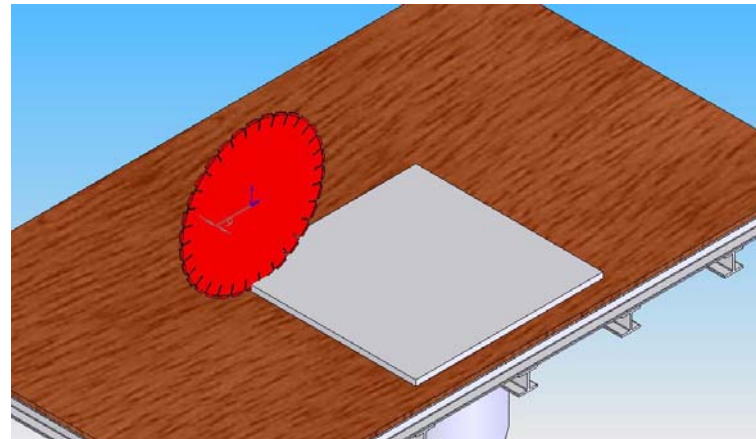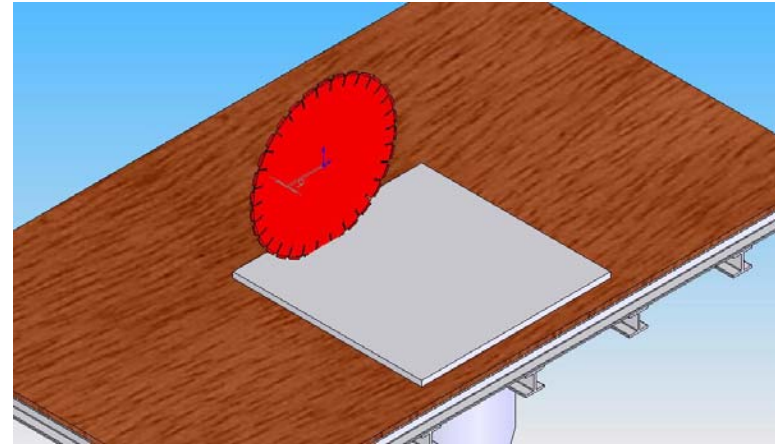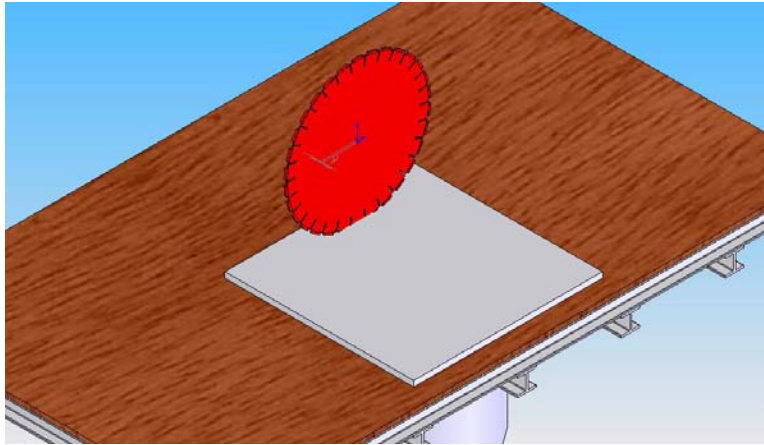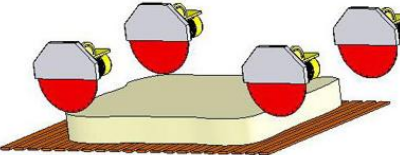
CAM Application

CAM Application: Disk parameters

CAM Application: Simple feature selection

CAM Application: Feature selection

CAM Application: Feature selection

CAM Application: Feature selection